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120	QC4- 100% Inspect kits for completeness	0.00			
120					
QC	Memo	0.00	APR 15 2015	DAS 06 3-83	
Quality Control					

Work Order ID 131521***131521***

Page 2

Item ID: D412-698-023

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Automatic Door Opener (fits LH or RH)

Stop ***NS2***Start Date: 4/13/15 Start Qty: 8.00 ***8***

Cust Item ID:

Required Date: 4/17/15 Req'd Qty: 8.00 ***8***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-023								
	Location: <u> </u>								
	PPP Rev: <u> </u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

8 APR 15 2015DAS
3-83MCJ 15-04-16

MCJ 1504-16

Picklist Print

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Work Order ID: 131521

131521

Parent Item: D412-698-023

D412-698-023

Parent Item Name: Automatic Door Opener (fits LH or RH)

Start Date: 4/13/15

Required Date: 4/17/15

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 07-07-12 JLM
IPP rev B ecn 1207 08.07.03 EC verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3552-11 Door Prop		Manufactured	No			120	Each	2.0000	1	8	DAS 27 9-89		
D3552-11									**				
	DAS 06 9-89			<u>Location</u> FG 80345				<u>Loc Qty</u> 2 2	<u>Loc Code</u> B130434			APR 15 2015	DAS 28 9-89
D3594-043 Floor Doubler Assembly, LH		Manufactured	No			120	Each	6.0000	1	8			
D3594-043									**				
	DAS 06 9-89			<u>Location</u> ST504 118979 129943				<u>Loc Qty</u> 6 3 3	<u>Loc Code</u> B130499			APR 13 2015	DAS 28 9-89
D3594-044 Floor Doubler Assembly, RH		Manufactured	No			120	Each	9.0000	1	8			
D3594-044									**				
	DAS 06 9-89			<u>Location</u> ST504 119043 126229 130067				<u>Loc Qty</u> 9 1 4 4	<u>Loc Code</u>			APR 13 2015	DAS 28 9-89

Picklist Print

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Work Order ID: 131521

131521

Parent Item: D412-698-023

D412-698-023

Parent Item Name: Automatic Door Opener (fits LH or RH)

Start Date: 4/13/15

Required Date: 4/17/15

Start Qty: 8.00

Required Qty: 8.00

D3594-5

Manufactured No

120

Each

27.0000

1

8

D3594-5

Doubler

**

APR 13 2015

DAS

28

9-89

68-6
99
9-89

Location

Loc Qty

Loc Code

ST050

27

116732

1

123617

2

130501

24

B130501

8
5

DAS

27

9-89

APR 13 2015

DAS

28

9-89

D3622-1

Manufactured No

120

Each

8.0000

2

16

D3622-1

Ball Stud

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST052

8

128951

8

B110S
B1300S

699.0000

2

16

DAS

27

9-89

APR 13 2015

DAS

28

9-89

MS20426AD4-4

Purchased No

120

Each

699.0000

2

16

MS20426AD4-4

Rivet

**

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

495

125445

495

ST312

204

125445

204

16

DAS

27

9-89

APR 13 2015

DAS

28

9-89

MS21073L5

Purchased No

120

Each

42.0000

1

8

MS21073L5

Anchor Nut

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST300

42

m131187

42

8

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Shop Packet Print

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Picklist Print

April-13-15 10:19:05 AM

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Work Order ID: 131521

131521

Parent Item: D412-698-023

D412-698-023

Parent Item Name: Automatic Door Opener (fits LH or RH)

Start Date: 4/13/15

Required Date: 4/17/15

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0516J

Purchased

No

120

Each

379.0000

2

16

NAS1149D0516.J

Washer

DAS

27

~~9-89~~

APR 13 2015

DAS

28

9-89

Location

Loc Qty

Loc Code

ST269

379

M129022

8

M129706

371

DAS

36

~~9-89~~